

8

7

6

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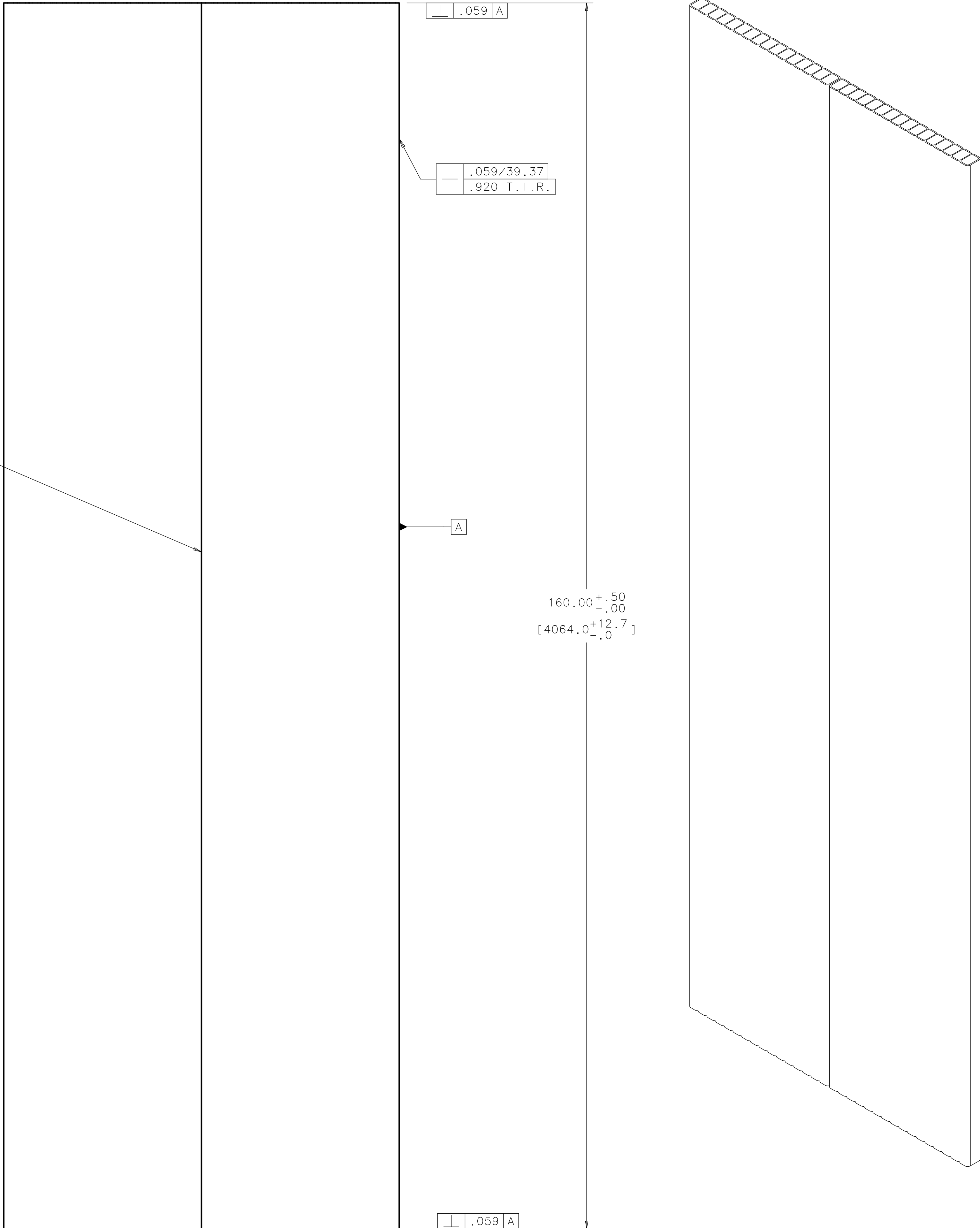
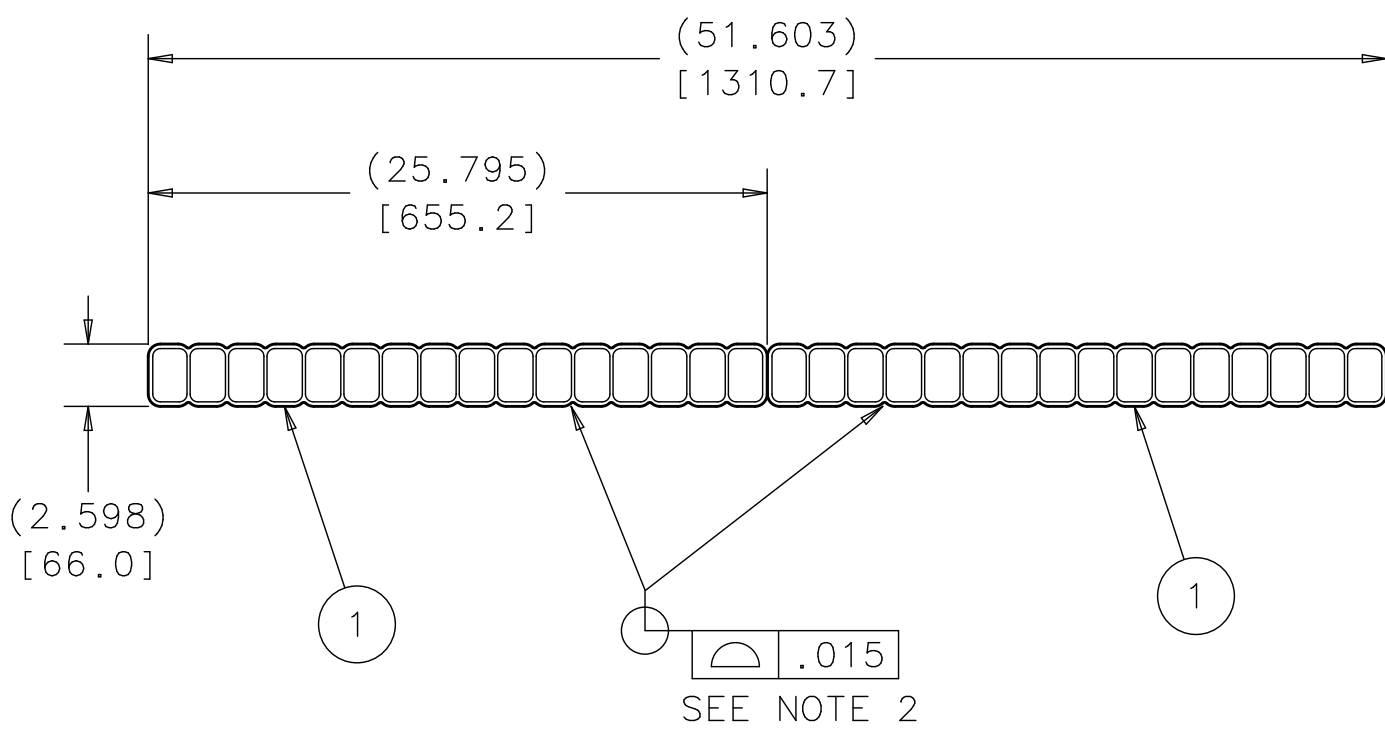
4

3

2

1

REV	DESCRIPTION	DRAWN	DATE
A	CHG'D NOTE 3 WEIGHT FROM 168 LBS TO 250 LBS.	D. FRIEND	02-SEP-2009
		GARY W. SMITH	08-OCT-2009



.012/.015
GLUED JOINT
SEE NOTE 1

160.00^{+.50}_{-.00}
[4064.0^{+12.7}_{-.0}]

.059/39.37
.920 T.I.R.

- NOTES:
1. DEVCON PLASTIC WELDER 60 WELDER
 2. PROFILE CRITERION WILL NECESSITATE SELECTING EXTRUSION THICKNESS (2.598") WITHIN THE ALLOWED TOLERANCE OF .015"
 3. ESTIMATED WEIGHT 250 LBS.

1	MD-444814	16 CELL VERTICAL EXTRUSION	2
ITEM	PART NO.	DESCRIPTION OR SIZE	QTY.

PARTS LIST			
UNLESS OTHERWISE SPECIFIED	ORIGINATOR	V. GUARINO	13-DEC-2007
.XX .XXX ANGLES	DRAWN	S. KINDELBERGER	13-DEC-2007
± --- ± --- ± ---	CHECKED	D. FRIEND	08-JUL-2009
	APPROVED	P. LUKENS	08-JUL-2009
USED ON		ME-444096	
MATERIAL		SEE PARTS LIST ABOVE	

Fermilab FERMILAB NATIONAL ACCELERATOR LABORATORY
UNITED STATES DEPARTMENT OF ENERGY

NOVA-DETECTOR_PROTOTYPE
IPND PVC MODULES
16 CELL VERT EXTRUSIONS GLUED

SCALE 1:8 NOTED	DRAWING NUMBER 3929.000-MD-444816	SHEET 1 OF 1	REV A
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CREATED WITH : Ideas12NXSeries GROUP: PPD/MECHANICAL DEPARTMENT