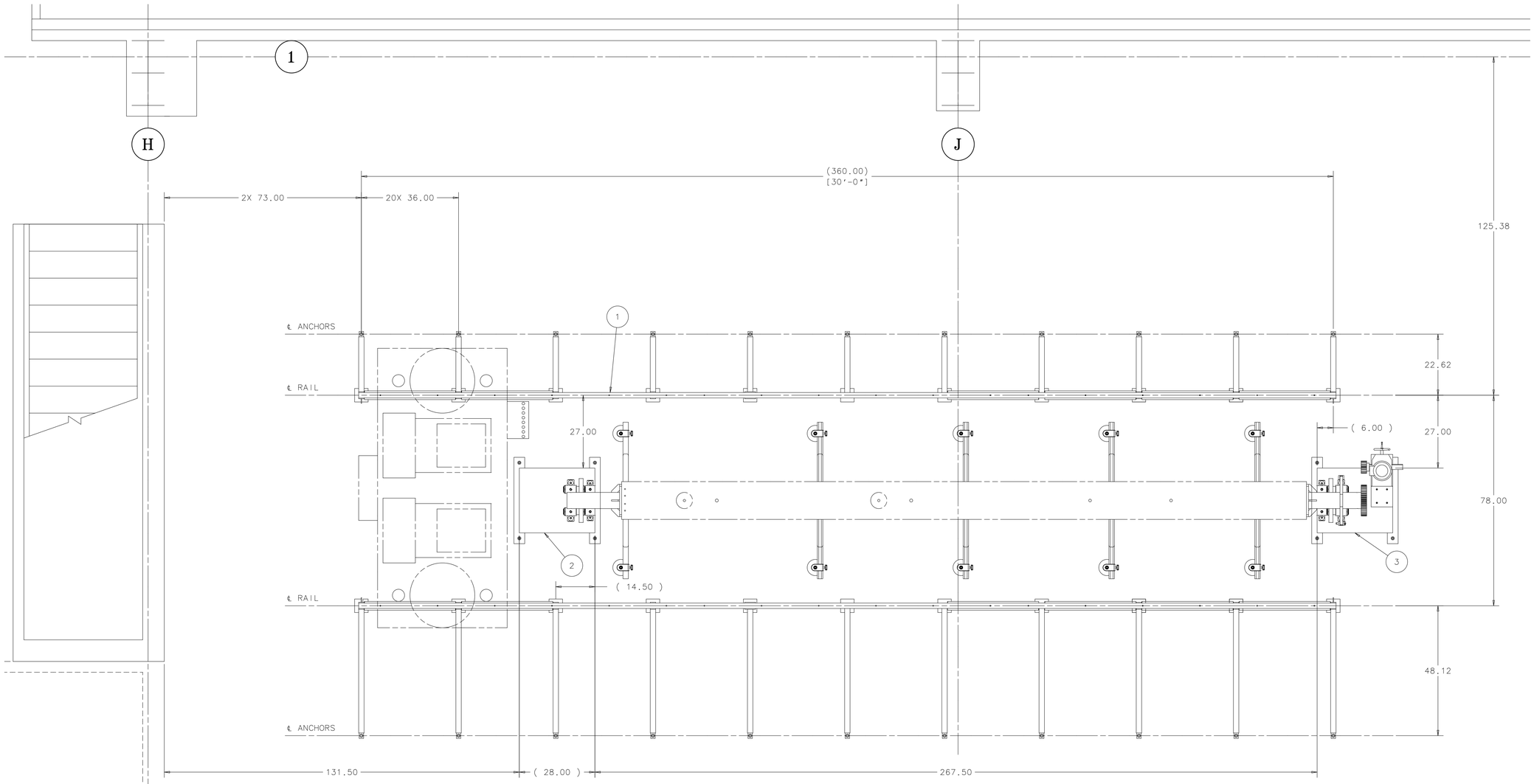
REV	DESCRIPTION	DRAWN / APPROVED	DATE
A	CHG'D ITEMS 4 THRU 8 FROM 1/2" BOLTING TO 3/8" BOLTING	D.FRIEND	06-DEC-2012
		J.RAUCH	06-DEC-2012
B	ITEM #4 & 5 QUANT. WAS 52 ITEM #6 QUANT. WAS 44 ADED ITEMS 9 THRU 11	D.FRIEND	18-DEC-2012
		J.RAUCH	19-DEC-2012



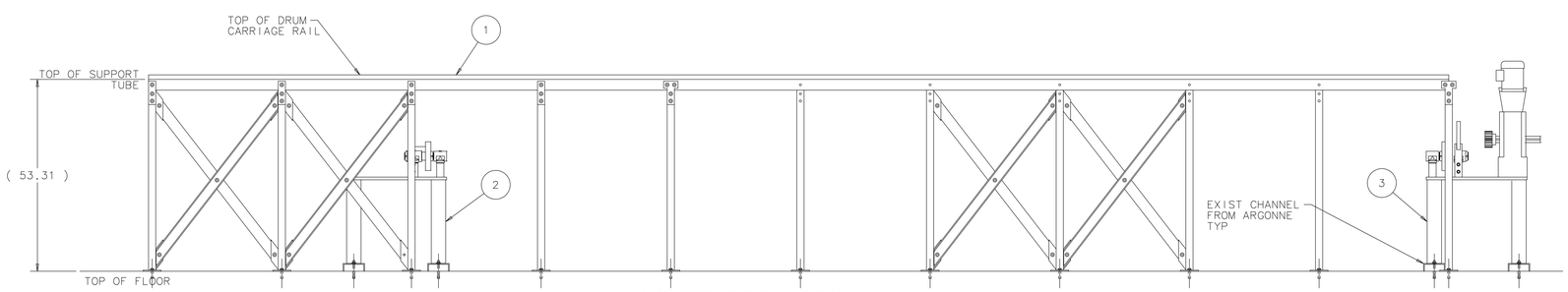
CDF EAST HIGH BAY

PLAN VIEW

N

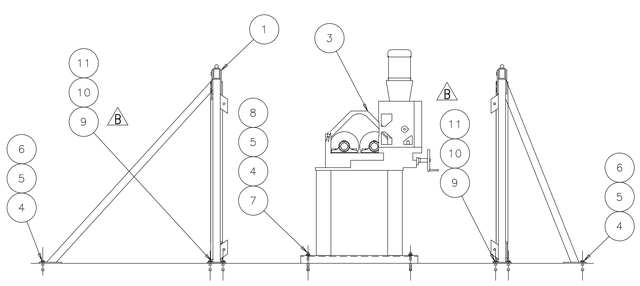
NOTES:

1. FIELD SHALL VERIFY LOCATIONS PRIOR TO DRILLING AND SETTING ANY ANCHORS.
2. THE ROTATING DRIVE TABLE AND THE IDLE DRIVE TABLE POSITIONS SHALL BE VERIFIED WITH THE MODULE LIFTING FIXTURE AND ACTUAL MODULE PRIOR TO ANCHORING TO THE FLOOR.

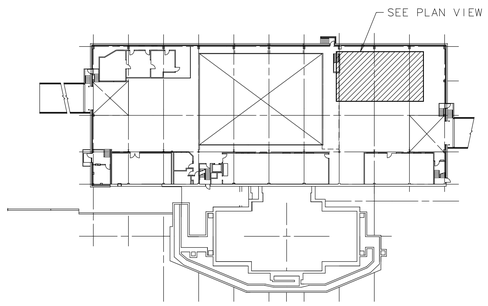


SOUTH ELEVATION

SIDE ANGLE BRACES NOT SHOWN



EAST ELEVATION



KEY PLAN FOR CDF BLDG

N.T.S.

ITEM	PART NO.	DESCRIPTION OR SIZE	QTY.
11	COML	SCREW, CAP, HEX HD, GRADE 5 STEEL 1/4"-20 UNC-2A X 2.00 LG	22
10	COML	WASHER, FLAT, PLAIN STEEL FOR 1/4" SCREW	22
9	COML	CONCRETE ANCHOR, DROP IN TYPE, ZINC 1/4"-20, 1" MIN INSTALL DEPTH	22
8	COML	NUT,FULL HEX, GRADE 5 STEEL 3/8"-16 UNC-2B	8
7	COML	THREADED ROD, PLAIN STEEL 3/8"-16 UNC-2A X 5.00 LG	8
6	COML	SCREW, CAP, HEX HD, GRADE 5 STEEL 3/8"-16 UNC-2A X 2.00 LG	22
5	COML	WASHER, FLAT, PLAIN STEEL FOR 3/8" SCREW	30
4	COML	CONCRETE ANCHOR, DROP IN TYPE, ZINC 3/8"-16, 1-1/2" MIN INSTALL DEPTH	30
3	ARGONNE	ROTATING DRIVE TABLE	1
2	ARGONNE	IDLE DRIVE TABLE	1
1	ME-489915	ARGONNE PROTOTYPE GLUE MACHINE	1

PARTS LIST

UNLESS OTHERWISE SPECIFIED			ORIGINATOR	T.MIAO	15-NOV-2012
.XX	.XXX	ANGLES	DRAWN	D.FRIEND	15-NOV-2012
± ---	± ---	± ---	CHECKED	J.RAUCH	15-NOV-2012
			APPROVED	D.PUSHKA	16-NOV-2012

1. BREAK ALL SHARP EDGES MAX.
2. DO NOT SCALE DRAWING.
3. DIMENSIONS BASED UPON ASME Y14.5M-1994
4. MAX. ALL MACH. SURFACES
5. DRAWING UNITS: U.S. INCH

USED ON

MATERIAL: SEE PARTS LIST ABOVE

FERMI NATIONAL ACCELERATOR LABORATORY
UNITED STATES DEPARTMENT OF ENERGY

NOVA-NEAR_DETECTOR NEAR DETECTOR BLOCK ASSEMBLY GLUE MACHINE INSTALL AT CDF

SCALE	DRAWING NUMBER	SHEET	REV
3/4"=1'	3929.330-ME-493146	1 OF 1	B

CREATED WITH : Ideas12NXSeries | GROUP: PPD/MECHANICAL DEPARTMENT

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