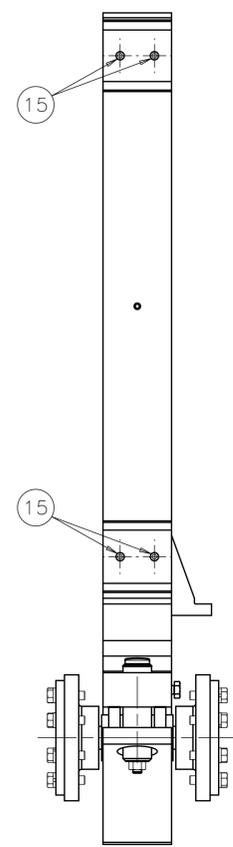
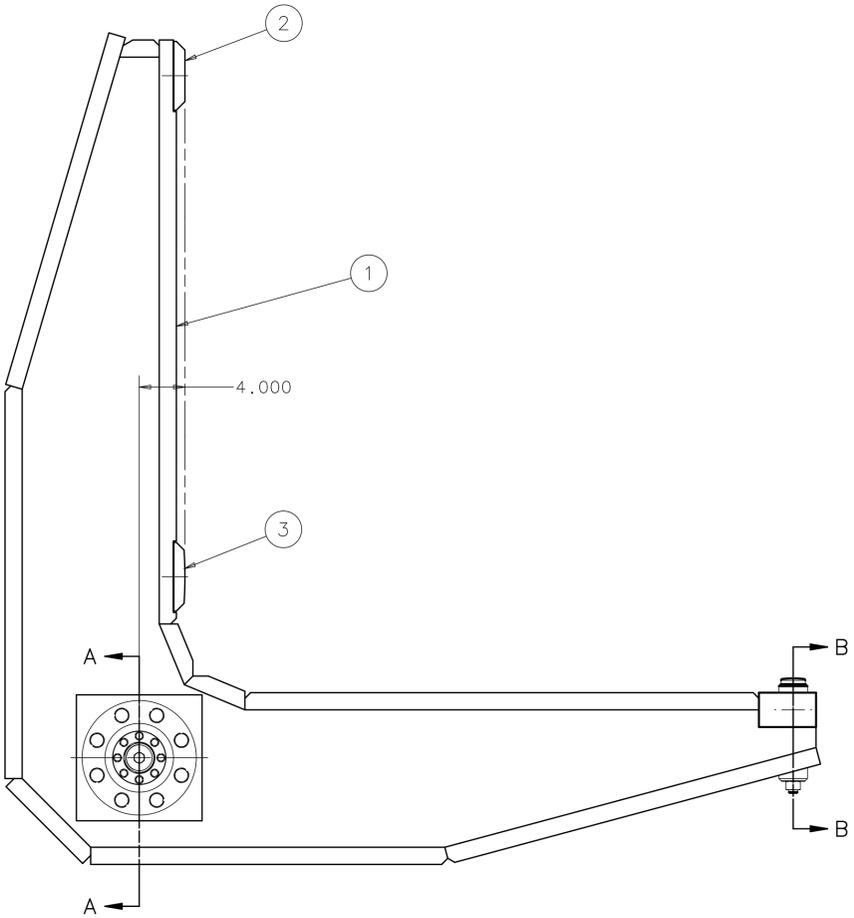


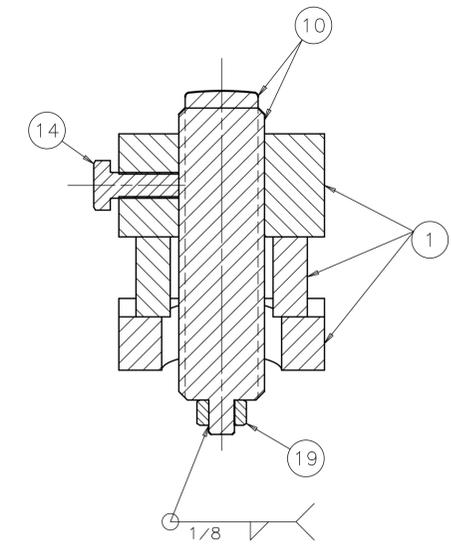
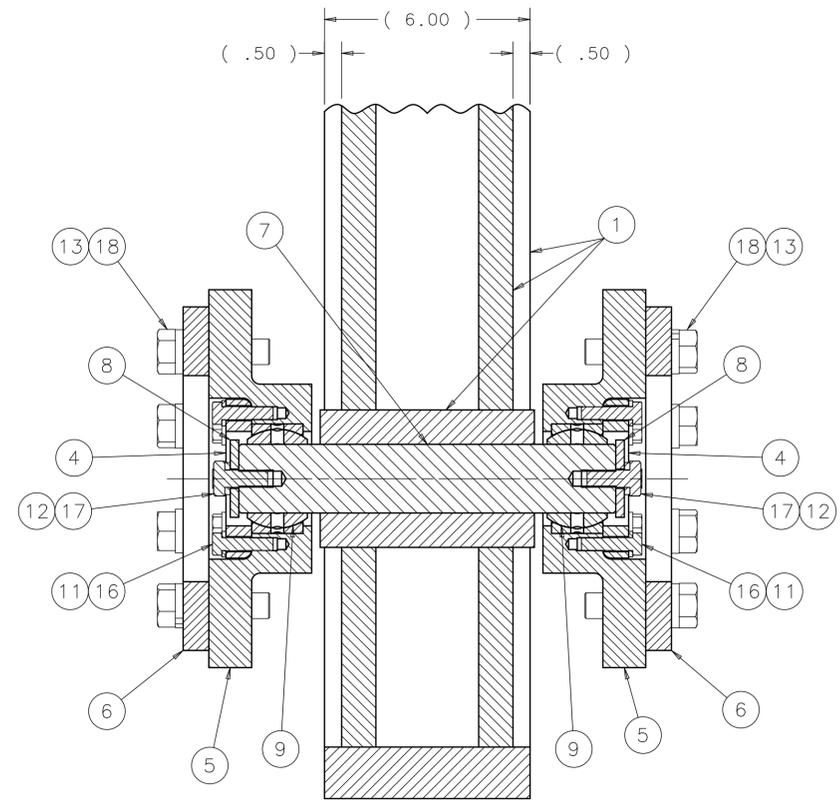
REV	DESCRIPTION	DRAWN	DATE
		APPROVED	DATE



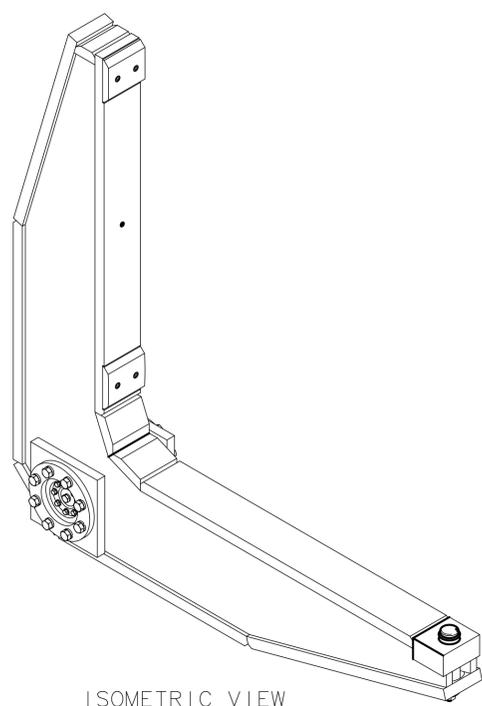
EST. WEIGHT: 1515 LBS.

NOTE
 ASSEMBLE AS SHOWN FOR FIT;
 ASSEMBLY TO BE COMPLETED
 AT INSTALLATION IN TABLE
 PER DWG'S ME-489026 AND
 ME-489027.

19	MB-489015	HEX NUT, 3/4-10 MODIFIED	1
18	COML	WASHER, LOCK, 3/4 SCREW	16
17	COML	WASHER, LOCK, 1/2 SCREW	2
16	COML	WASHER, LOCK, 3/8 SCREW	16
15	COML	SCREW, SOC.HD.CAP, 1/2-13 UNC x 1.00 LG., GR. 5	4
14	COML	SCREW, HEX HD., 3/4-10 UNC x 2.00 LG., BRASS	1
13	COML	SCREW, HEX HD., 3/4-10 UNC x 2.750 LG., GR. 8	16
12	COML	SCREW, HEX HD., 1/2-13 UNC x 1.250 LG., GR.8; FULLY THREADED	2
11	COML	SCREW, HEX HD., 3/8-16 UNC x 1.500 LG., GR. 8	16
10	MB-489014	ACME SCREW, #2 1/2-4 THD.	1
9	20SF32	BEARING, TIMKEN	2
8	MB-486852	FORK SHAFT RETAINER	2
7	MB-486851	FORK SHAFT	1
6	MC-486849	FORK HOUSING CLAMP	2
5	MB-486840	FORK BEARING HOUSING	2
4	MB-486835	FORK BEARING CLAMP	2
3	MB-486831	PALLET SPACER, ROUNDED	1
2	MB-486829	PALLET SPACER, FLAT	1
1	MD-486869	PALLET FORK LEFT WELDMENT	1



SECTION B-B
 SCALE = NONE



ISOMETRIC VIEW

SECTION A-A
 SCALE = NONE

NOTICE: IMAGE OBTAINED FROM FERMI LAB WEB SITE
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PARTS LIST

UNLESS OTHERWISE SPECIFIED	ORIGINATOR	E.VILLEGAS	21-DEC-2010
.XX .XXX ANGLES	DRAWN	P.POLL	23-FEB-2011
± .06 ± .010 ± 1°	CHECKED	J.RAUCH	29-APR-2011
1. BREAK ALL SHARP EDGES .015 MAX.	APPROVED	E.VILLEGAS	29-APR-2011
2. DO NOT SCALE DRAWING.	USED ON	ME-386926 & ME-486927	
3. DIMENSIONS BASED UPON ASME Y14.5M-1994	MATERIAL	SEE PARTS LIST ABOVE	
4. MAX. ALL MACH. SURFACES 250			
5. DRAWING UNITS: U.S. INCH			

**FERMI NATIONAL ACCELERATOR LABORATORY
 UNITED STATES DEPARTMENT OF ENERGY**

**NOVA-EQUIPMENT HANDLING
 ASH RIVER ASSY TABLE
 PALLET FORK ASSY, LEFT**

SCALE 1:8 & NOTED	DRAWING NUMBER 9219.220-MD-486907	SHEET 1 OF 1	REV
CREATED WITH : Ideas12NXSeries		GROUP: PPD/MECHANICAL DEPARTMENT	