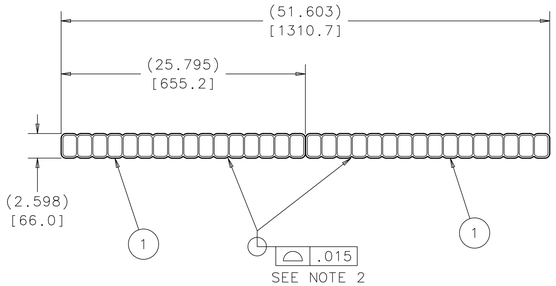
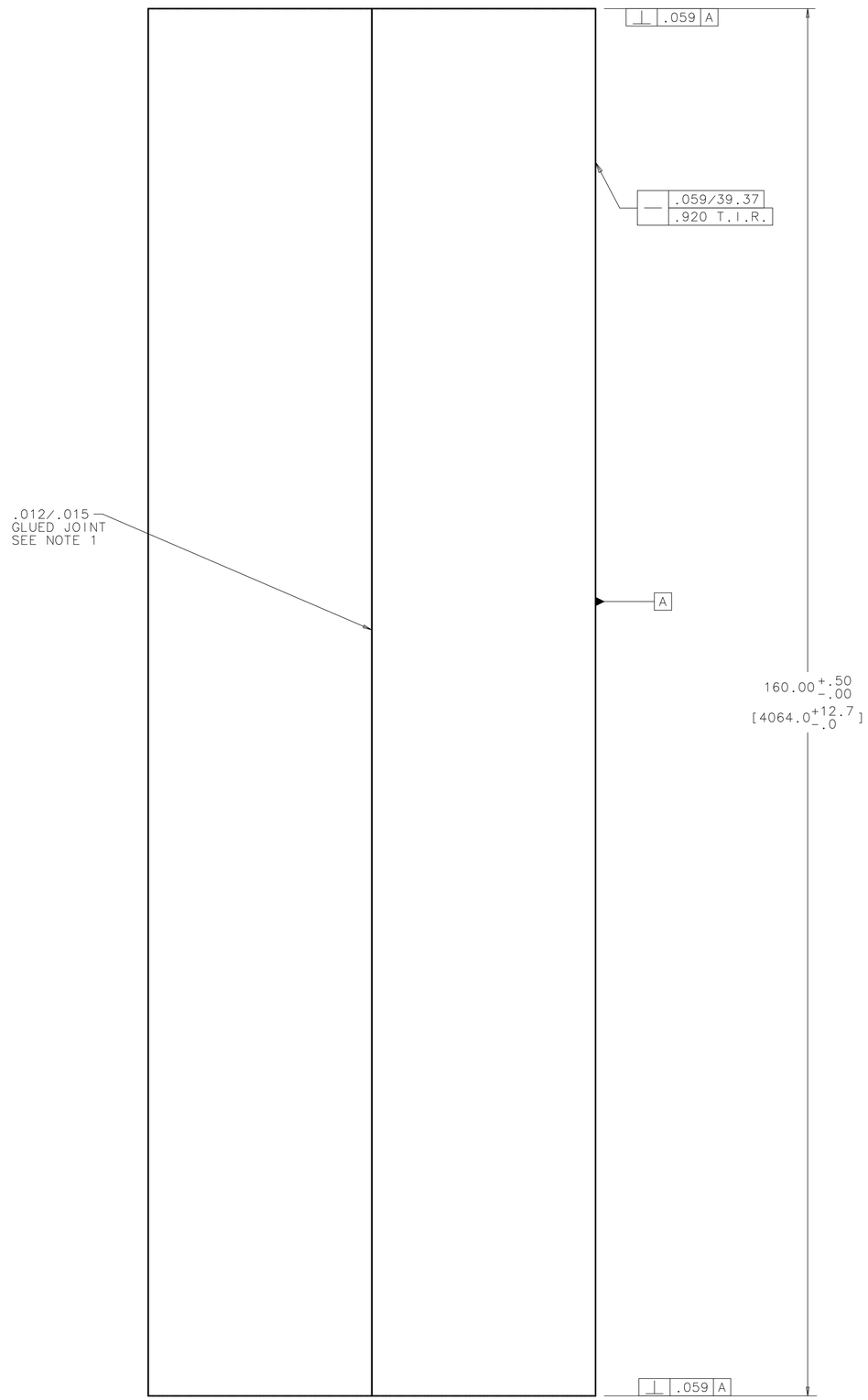
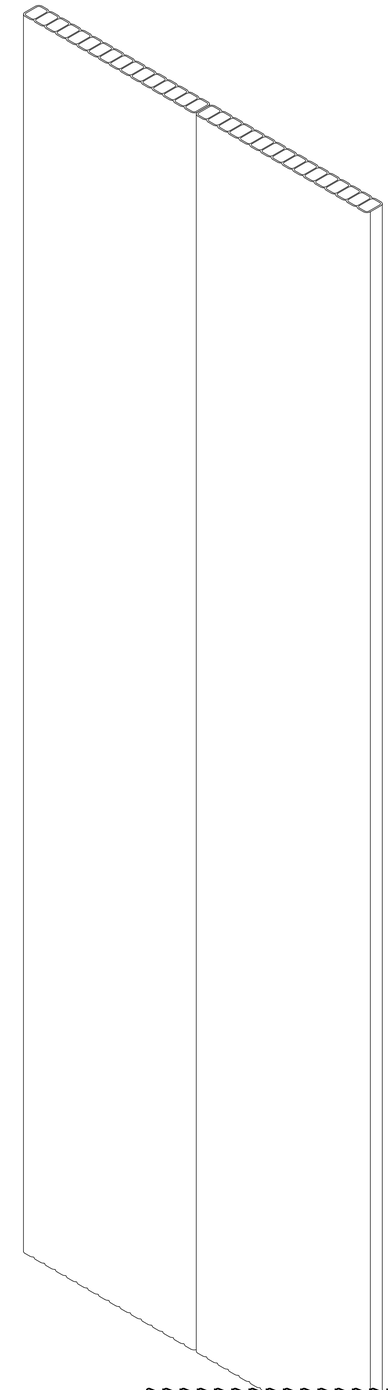
REV	DESCRIPTION	DRAWN	DATE
		APPROVED	DATE







3. ESTIMATED WEIGHT 168 LBS.
2. PROFILE CRITERION WILL NECESSITATE SELECTING EXTRUSION THICKNESS (2.598") WITHIN THE ALLOWED TOLERANCE OF .015"
1. DEVCON PLASTIC WELDER 60 WELDER

NOTES:

NOTICE: IMAGE OBTAINED FROM FERMILAB WEB SITE

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ITEM	PART NO.	DESCRIPTION OR SIZE	QTY.
1	MD-444814	16 CELL VERTICAL EXTRUSION	2

PARTS LIST

UNLESS OTHERWISE SPECIFIED			ORIGINATOR	V.GUARINO	13-DEC-2007
.XX	.XXX	ANGLES	DRAWN	S.KINDELBERGER	13-DEC-2007
± ---	± ---	± ---	CHECKED	D.FRIEND	08-JUL-2009
			APPROVED	P.LUKENS	08-JUL-2009

1. BREAK ALL SHARP EDGES .015 MAX.
2. DO NOT SCALE DRAWING.
3. DIMENSIONS BASED UPON ASME Y14.5M-1994
4. MAX. ALL MACH. SURFACES 125
5. DRAWING UNITS: U.S. INCH

USED ON: ME-444096

MATERIAL: SEE PARTS LIST ABOVE

FERMI NATIONAL ACCELERATOR LABORATORY
UNITED STATES DEPARTMENT OF ENERGY

NOVA-DETECTOR_PROTOTYPE
IPND PVC MODULES
16 CELL VERT EXTRUSIONS GLUED

SCALE	DRAWING NUMBER	SHEET	REV
1:8 NOTED	3929.000-MD-444816	1 OF 1	

CREATED WITH : Ideas12NXSeries | GROUP: PPD/MECHANICAL DEPARTMENT