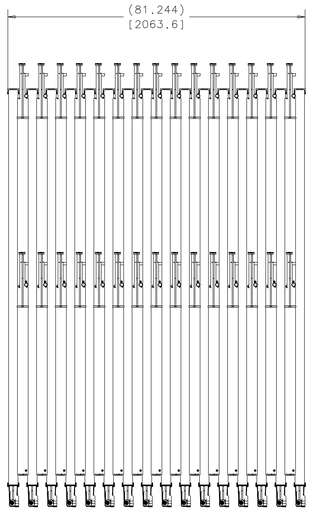
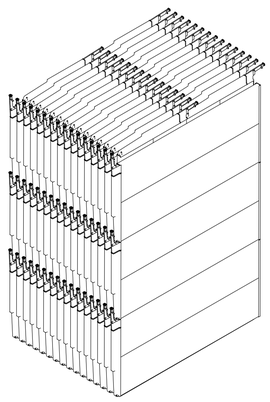
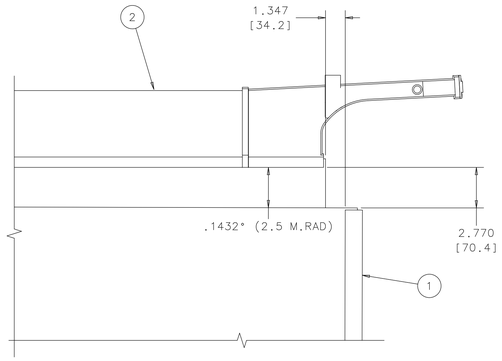
REV	DESCRIPTION	DRAWN	DATE
		APPROVED	DATE
A	VERTICAL PANEL SNOUTS NOW ALL POINT SAME DIRECTION, ROTATED HORZ. PANELS .1432°	G.SMITH	13-APR-2009
		P.LUKENS	10-JUL-2009

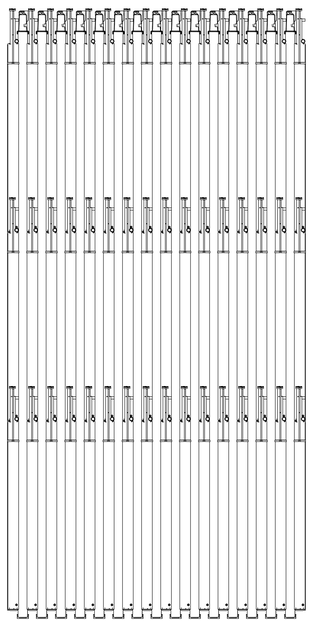


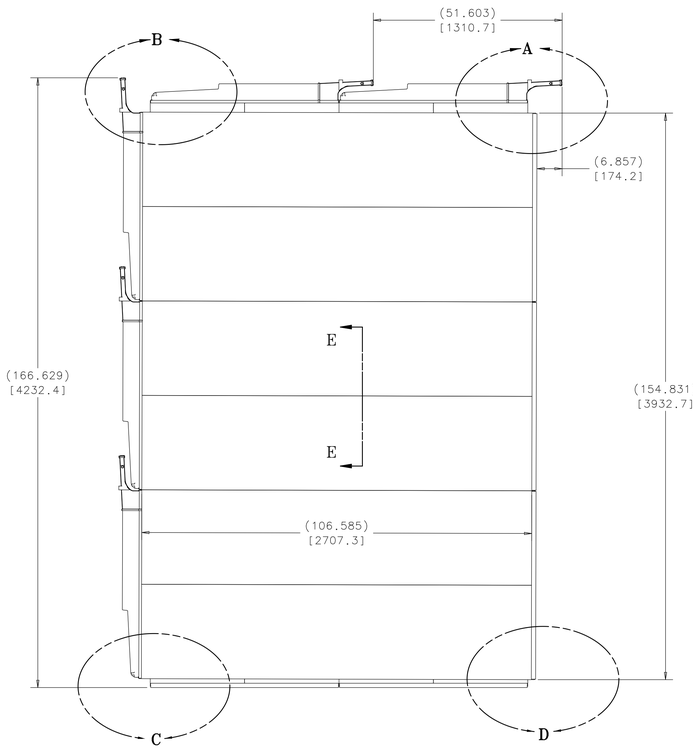


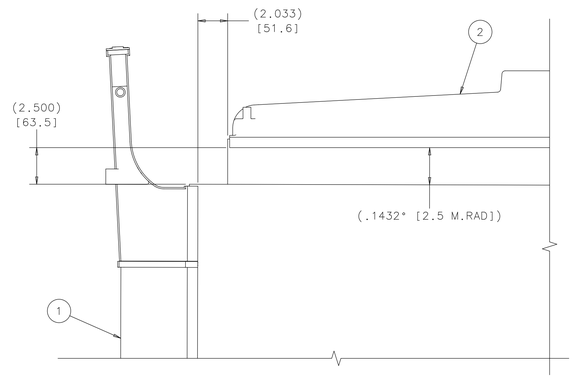
ISOMETRIC VIEW
SCALE: 1/32



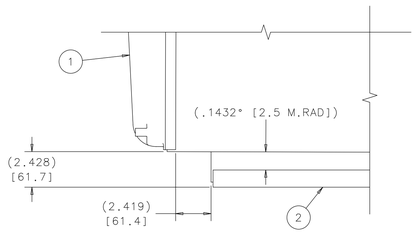
DETAIL A
SCALE: 1/4



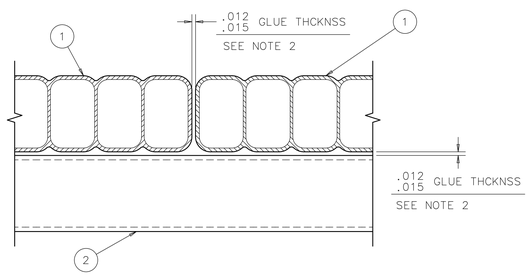




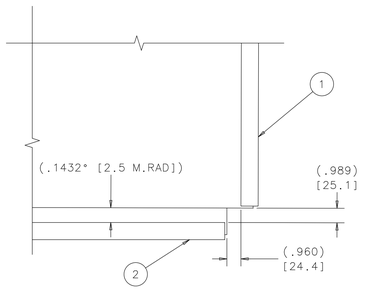
DETAIL B
SCALE: 1/4



DETAIL C
SCALE: 1/4



SECTION E-E
SCALE: 1/2



DETAIL D
SCALE: 1/4

2. DEVCON PLASTIC WELDER 60 ADHESIVE
1. APPROXIMATE WEIGHT OF ASSEMBLY WHEN MODULES ARE EMPTY IS 9,030 LBS.

NOTES:

ITEM	PART NO.	DESCRIPTION OR SIZE	QTY.
2	ME-444094	VERTICAL MODULE ASSEMBLY	30
1	ME-444095	HORIZONTAL MODULE ASSEMBLY	48

PARTS LIST

UNLESS OTHERWISE SPECIFIED			ORIGINATOR	V.GUARINO	21-DEC-2007
.XX	.XXX	ANGLES	DRAWN	D.FRIEND	21-DEC-2007
± ---	± .060	± ---	CHECKED	--------	13-APR-2009
1. BREAK ALL SHARP EDGES MAX.			APPROVED	--------	13-APR-2009
2. DO NOT SCALE DRAWING.			USED ON	ME-444635	
3. DIMENSIONS BASED UPON ASME Y14.5M-1994			MATERIAL	SEE PARTS LIST ABOVE	
4. MAX. ALL MACH. SURFACES					
5. DRAWING UNITS: U.S.INCH					

FERMI NATIONAL ACCELERATOR LABORATORY
UNITED STATES DEPARTMENT OF ENERGY

NOVA-DETECTOR_PROTOTYPE IPND PVC MODULES 31 PANEL ASSY - HORIZONTAL BLOCK

SCALE	DRAWING NUMBER	SHEET	REV
1:16 & AS NOTED	3929.000-ME-444583	1 OF 1	A

CREATED WITH : Ideas12NXSeries | GROUP: PPD/MECHANICAL DEPARTMENT

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