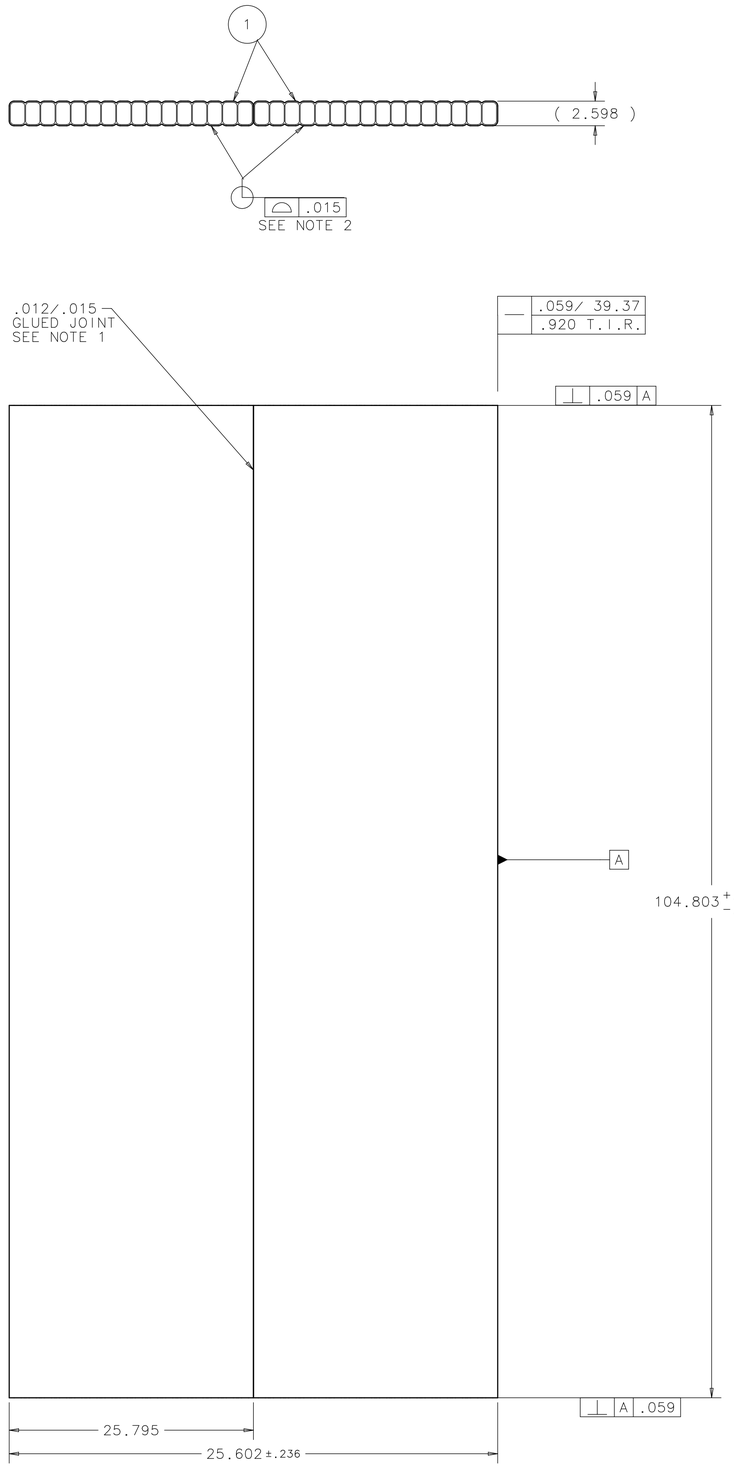
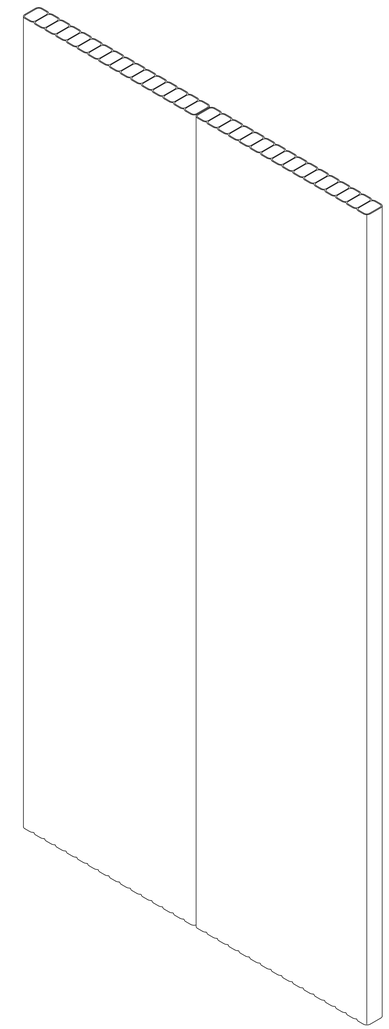
REV	DESCRIPTION	DRAWN	DATE
		APPROVED	DATE





NOTE:

1. DEVCON PLASTIC WELDER 60 WELDER
2. PROFILE CRITERION WILL NECESSITATE SELECTING EXTRUSION THICKNESS (2.598") WITHIN THE ALLOWED TOLERANCE OF .015"

ESTIMATED WEIGHT = 81 LBS.

ITEM	PART NO.	DESCRIPTION OR SIZE	QTY.
1	MD-444812	16 CELL HORIZONTAL EXTRUSIONS	2

PARTS LIST

UNLESS OTHERWISE SPECIFIED			ORIGINATOR	V.GUARINO	20-SEP-2007
.XX	.XXX	ANGLES	DRAWN	S.KINDELBERGER	20-SEP-2007
± --	± ---	± ---	CHECKED	D.FRIEND	20-SEP-2007
			APPROVED		

1. BREAK ALL SHARP EDGES .015 MAX.
2. DO NOT SCALE DRAWING.
3. DIMENSIONS BASED UPON ASME Y14.5M-1994
4. MAX. ALL MACH. SURFACES 125
5. DRAWING UNITS: U.S. INCH

USED ON: ME-444095

MATERIAL: SEE PARTS LIST ABOVE

FERMI NATIONAL ACCELERATOR LABORATORY
UNITED STATES DEPARTMENT OF ENERGY

NOVA-DETECTOR_PROTOTYPE
IPND PVC MODULES
16 CELL HORIZ. EXTRUSIONS GLUED

SCALE	DRAWING NUMBER	SHEET	REV
1:8	3929.000-MD-444815	1 OF 1	

CREATED WITH : Ideas12NXSeries | GROUP: PPD/MECHANICAL DEPARTMENT

Created: 10:43:16 on 05-10-07 (D-M-Y) By: friend State: 1-INITIAL