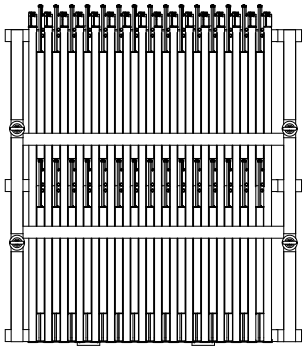
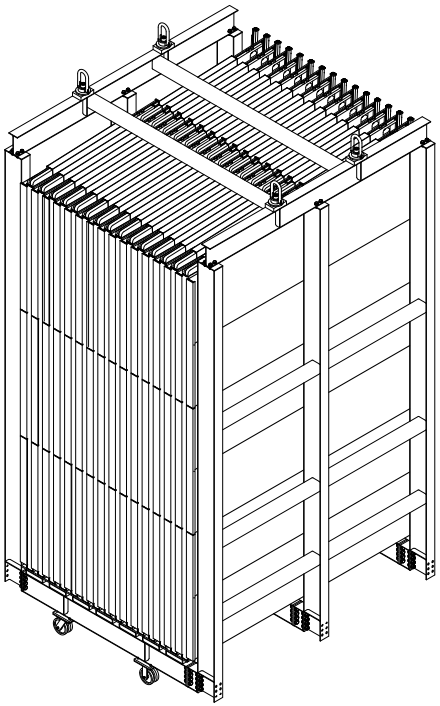
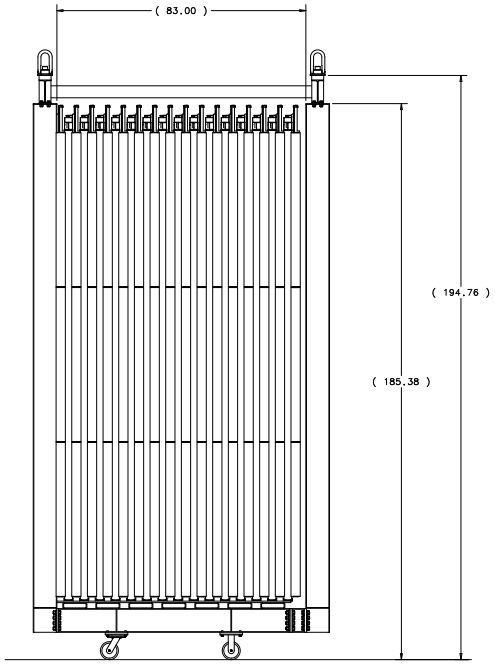
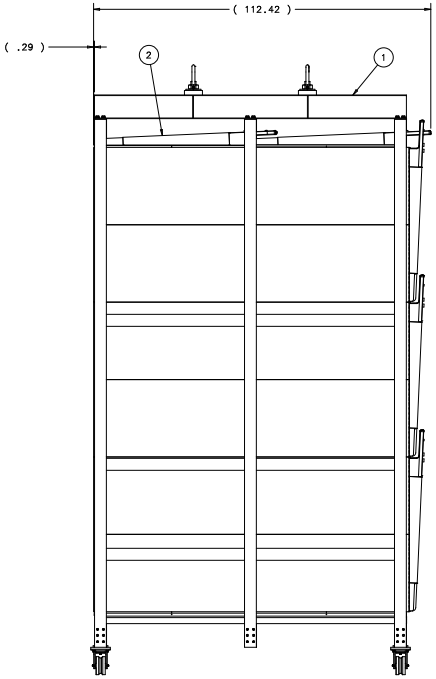
REV	DESCRIPTION	DRAWN	DATE
		APPROVED	DATE
A	UPDATED ITEM #2 TO ITS CURRENT MODULE THICKNESS DUE TO GLUE GAP THKNESS CHANGE	D.FRIEND	01-OCT-2007









NOTES:

1. APPROXIMATE WEIGHT OF ASSEMBLY IS 12,163 LBS.
2. ASSEMBLY SHALL ONLY BE LIFTED AND MOVED WHEN MODULE BLOCK (ITEM #2) IS EMPTY OF ALL FLUID.

ITEM	PART NO.	DESCRIPTION OR SIZE	QTY.
2	ME-444583	31 EXTRUSION PANEL HORZ. ASSY	1
1	ME-444633	LIFTING FIXTURE AND CART ASSY	1

PARTS LIST

UNLESS OTHERWISE SPECIFIED			ORIGINATOR	V.GUARINO	19-JUL-2007
.XX	.XXX	ANGLES	DRAWN	D.FRIEND	19-JUL-2007
± ---	± ---	± ---	CHECKED	G.SMITH	25-JUL-2007
			APPROVED	V.GUARINO	31-JUL-2007

1. BREAK ALL SHARP EDGES .005
2. DO NOT SCALE DRAWING.
3. DIMENSIONS BASED UPON ASME Y14.5M-1994
4. MAX. ALL MACH. SURFACES 125
5. DRAWING UNITS:U.S.INCH

USED ON

MATERIAL: SEE PARTS LIST ABOVE

FERMI NATIONAL ACCELERATOR LABORATORY
UNITED STATES DEPARTMENT OF ENERGY

NOVA-DETECTOR_PROTOTYPE
IPND LIFTING FIXTURE HORZ BLOCK
BLOCK ASSY AND LIFTING FIXT ASSY

SCALE	DRAWING NUMBER	SHEET	REV
1:16	3929.000-ME-444635	1 OF 1	A

CREATED WITH : Ideas12NXSeries GROUP: PPD/MECHANICAL DEPARTMENT